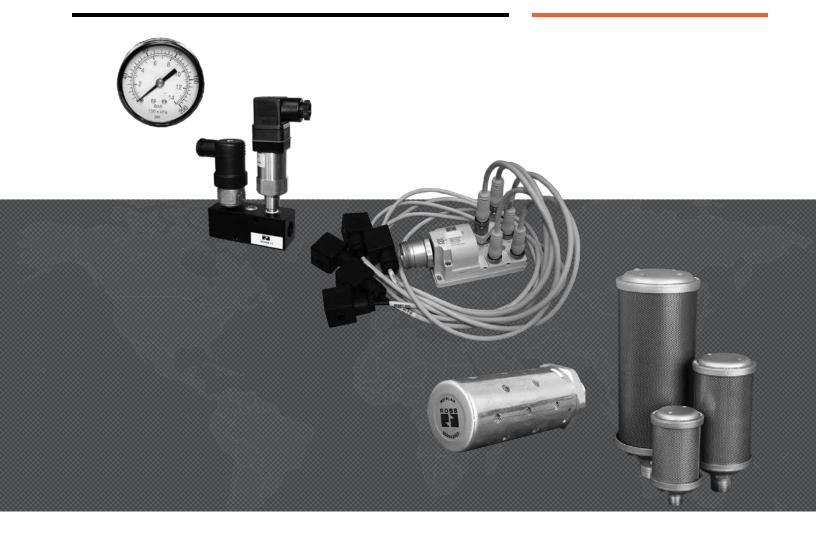


# **Accessories**



**ROSS** CONTROLS



## **Silencers**

| SILEN     | CERS           |                       |                 |                     |            |             |           |  |
|-----------|----------------|-----------------------|-----------------|---------------------|------------|-------------|-----------|--|
| Port Size | Throad Tuno    | Model                 | Number          | Ava C               | Dimensions | inches (mm) | Weight    |  |
| PUIL SIZE | Thread Type    | NPT Threads           | R/Rp Threads    | Avg. C <sub>v</sub> | Length     | Width       | lb (kg)   |  |
| 1/8       | Male           | 5500A1003             | D5500A1003      | 1.2                 | 0.9 (21)   | 2.0 (51)    | 0.1 (0.1) |  |
| 1/4       | Male           | 5500A2003             | D5500A2003      | 2.1                 | 0.9 (21)   | 2.2 (55)    | 0.1 (0.1) |  |
| 3/8       | Mala           | 5500A3013             | D5500A3013      | 2.7                 | 0.9 (21)   | 2.2 (55)    | 0.1 (0.1) |  |
| 3/0       | 8 Male         | 5500A3003             | D5500A3003      | 4.3                 | 1.3 (32)   | 3.5 (88)    | 0.2 (0.1) |  |
| 1/2       | Male           | 5500A4003             | D5500A4003      | 4.7                 | 1.3 (32)   | 3.6 (91)    | 0.2 (0.1) |  |
| 3/4       | Mala           | 5500A5013             | D5500A5013      | 5.1                 | 1.3 (32)   | 3.6 (92)    | 0.2 (0.1) |  |
| 3/4       | Male           | 5500A5003             | D5500A5003      | 11.5                | 2.0 (51)   | 5.3 (135)   | 0.6 (0.3) |  |
| 1         | Male           | 5500A6003             | D5500A6003      | 14.6                | 2.0 (51)   | 5.4 (138)   | 0.6 (0.3) |  |
| 11/4      | Male           | 5500A7013             | D5500A7013      | 16.4                | 2.0 (51)   | 5.5 (140)   | 0.6 (0.3) |  |
| 1 74      | Female         | 5500A7001             | D5500A7001      | 24                  | 2.5 (64)   | 5.7 (144)   | 1.0 (0.5) |  |
| 1½        | Female         | 5500A8001             | D5500A8001      | 29.9                | 2.5 (64)   | 5.7 (144)   | 1.0 (0.5) |  |
| 2         | Female         | 5500B9001             | D5500B9001      | 34.2                | 3.0 (76)   | 6.6 (168)   | 1.5 (0.7) |  |
| 2½        | Female         | 5500A9002             | D5500A9002      | 103.7               | 4.0 (102)  | 5.7 (145)   | 2.9 (1.4) |  |
| Pressure  | Range: 0 to 29 | 90 psig (0 to 20 bar) | maximum. Flow M | edia: Filtere       | d air.     |             |           |  |

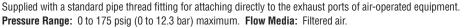


Port size 1/8 thru 2



Port size 21/2

| Staiı    | Stainless Steel SILENCERS |                  |                      |                        |                  |                  |                 |  |  |  |  |
|----------|---------------------------|------------------|----------------------|------------------------|------------------|------------------|-----------------|--|--|--|--|
| Port     | Port Thread Model Number  |                  | Ava C                | Dimensions inches (mm) |                  | Weight           | Construction    |  |  |  |  |
| Size     | Type                      | NPT Threads      | R/Rp Threads         | Avg. C <sub>v</sub>    | Length           | Width            | lb (kg)         | CONSTRUCTION   |  |  |  |
| 1/4      | Male                      | 5500B2004        | D5500B2004           | 1.44                   | 1.75 (44.5)      | 0.56 (14.2)      | 0.05 (0.23)     | Stainless steel  |  |  |  |
| 1/2      | Male                      | 5500B4004        | D5500B4004           | 3.01                   | 2.75 (69.7)      | 0.87 (22.1)      | 0.25 ( 0.11)    | Stanness steer   |  |  |  |
| 1        | Male                      | 5500B6004        | D5500B6004           | 10.41                  | 3.87 (98.3)      | 1.31 (33.3)      | 0.45 (0.20)     | NPT - Stainless steel<br>R - Nickel plated cold rolled steel |  |  |  |
| 2        | Male                      | 5500A9004        | D5500A9004           | 28.11                  | 5.50 (139.7)     | 2.37 (60.2)      | 1.5 (0.68)      | Nickel plated cold rolled steel                              |  |  |  |
| Supplier | d with a sta              | andard nine thre | ad fitting for attac | hina dire              | ctly to the exha | ust norts of air | r-operated equi | inment   |  |  |  |



| SILE | SILENCERS for Stainless Steel L-O-X® Air Entry Assemblies |              |             |                     |                        |           |                                       |  |  |  |
|------|---|--------------|-------------|---------------------|------------------------|-----------|---------------------------------------|--|--|--|
| Port | Thread  | Model Number |             | Avg. C <sub>v</sub> | Dimensions inches (mm) |           | - Description                         |  |  |  |
| Size | Type  | NPT Threads  | BSP Threads | Avy. U              | Length Width           |           | Description                           |  |  |  |
| 1/4  | Male  | 5500A2005    | D5500A2005  | 1.5                 | 1.50 (38)              | 0.67 (17) | Pressure Range:                       |  |  |  |
| 1/2  | Male  | 5500A4005    | D5500A4005  | 3.5                 | 2.17 (55               | 0.94 (24) | 0 to 125 psig (0 to 8.6 bar) maximum. |  |  |  |
| 1    | Male  | 5500A6005    | D5500A6005  | 5.7                 | 2.95 (75)              | 1.41 (36) | Seals: Nitrile.                       |  |  |  |

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| Noise-Re       | Noise-Reduction SILENCERS for DM¹ & DM²® Series C Double Valves |             |              |             |                        |                |                |               |  |  |  |  |
|----------------|---|-------------|--------------|-------------|------------------------|----------------|----------------|---------------|--|--|--|--|
| Valve Model    | Valve Model Basic<br>Size                                       | Kit Number* |              | Flow        | Dimensions inches (mm) |                |                |               |  |  |  |  |
| valve intuci   |   | NPT Threads | R/Rp Threads | scfm        | Α                      | B (NPT)        | B (R)          | C             |  |  |  |  |
|                | 2   | 2324H77     | 2329H77      | 800 (378)   | 4.34 (110.2)           | 19.06 (484.1)  | 21.40 (543.6)  | 7.27 (184.7)  |  |  |  |  |
|                | 4   | 2324H77     | 2329H77      | 800 (378)   | 4.34 (110.2)           | 19.06 (484.1)  | 21.40 (543.6)  | 7.27 (184.7)  |  |  |  |  |
| DM<br>Series C | 8   | 2325H77     | 2329H77      | 800 (378)   | 5.41 (137.4)           | 21.18 (538.0)  | 23.52 (597.4)  | 8.41 (213.6)  |  |  |  |  |
| 001103 0       | 12  | 2326H77     | 2330H77      | 2080 (982)  | 6.74 (117.2)           | 25.85 (656.6)  | 28.20 (716.3)  | 10.66 (270.8) |  |  |  |  |
|                | 30  | 2327H77     | 2331H77      | 7200 (3398) | 9.85 (250.2)           | 41.55 (1055.4) | 41.55 (1055.4) | 13.47 (342.1) |  |  |  |  |

Pressure Range: 125 psig (8.6 bar) maximum.

\* Kits include all plumbing required for installation.

Reduces the Exponentially Perceived Noise (EPNdB), Impact noise reduction in the 35–40 dB range Recommended for air exhaust applications for pressures up to 125 psig (8.6 bar)

Pressure Range – 125 psig (8.6 bar) maximum









# **Silencers Electrical Connectors, Pressure Indicators**

## Pneumatic Valves Accessories

| Noise-Re   | Noise-Reduction SILENCERS for DM <sup>2®</sup> Series D Double Valves |                |             |             |             |   |  |  |  |  |  |  |  |
|------------|---|----------------|-------------|-------------|-------------|---|--|--|--|--|--|--|--|
| Valve      | Thread  | Kit Number*#   | Flow        | Dimensions  | inches (mm) | Description   |  |  |  |  |  |  |  |
| Basic Size | Туре  | KIL NUITIDET # | scfm        | Height      | Width       | Description   |  |  |  |  |  |  |  |
| 4          | NPT   | 2324H77        | 800 (378)   | 19.1 (484)  | 4.4 (110)   |   |  |  |  |  |  |  |  |
| 4          | BSPT  | 2329H77        | 800 (378)   | 21.4 (544)  | 4.4 (110)   |   |  |  |  |  |  |  |  |
| 8          | NPT   | 2325H77        | 800 (378)   | 21.2 (538)  | 5.4 (138)   | Reduces the Exponentially Perceived Noise (EPNdB),  |  |  |  |  |  |  |  |
| 0          | BSPT  | 2330H77        | 800 (378)   | 23.5 (598)  | 5.4 (138)   | Impact noise reduction in the 35–40 dB range Recommended for air exhaust applications for |  |  |  |  |  |  |  |
| 12         | NPT   | 2326H77        | 2080 (982)  | 25.9 (657)  | 6.8 (117)   | pressures up to 125 psig (8.6 bar)  |  |  |  |  |  |  |  |
| 12         | BSPT  | 2331H77        | 2080 (982)  | 28.2 (716)  | 6.8 (117)   | Pressure Range – 125 psig (8.6 bar) maximum   |  |  |  |  |  |  |  |
| 20         | NPT   | 2327H77        | 7200 (3398) | /1 C (10EC) | 0.0 (250)   |   |  |  |  |  |  |  |  |
| 30         | BSPT 2  | 2332H77        | 1200 (3398) | 41.6 (1056) | 9.9 (250)   |   |  |  |  |  |  |  |  |



<sup>#</sup> Exhaust flange kit required, see below ordering information.

|                           | Valve Dort C |           | Kit Nı      |           |        |
|---------------------------|--------------|-----------|-------------|-----------|--------|
|                           | Basic Size   | Port Size | NPT Threads | G Threads |        |
| Exhaust Flange Kits for   | 4            | 1         | 726B25      | D276B25   | Hoody  |
| Noise Reduction Silencers | 8            | 1         | 617B25      | D617B25   | Used v |
|                           | 12           | 1½        | 619B25      | D619B25   |        |
|                           | 30           | 21/2      | 621B25      | D621B25   |        |

Used when installing noise reduction silencers

## **Electrical CONNECTORS & CORD Sets**

|                    | EN 175301             | -803             | _ u                   | Cord      | Type/        | Length    |                  |          | Model Numbe       | r         | <b>t</b>         |
|--------------------|-----------------------|------------------|-----------------------|-----------|--------------|-----------|------------------|----------|-------------------|-----------|------------------|
| Connection<br>Type | Connector             |                  | Fitting<br>Connection | Term      | ination      | meters    | Cord<br>Diameter | Without  | Lighted Connector |           | Cord<br>Quantity |
| турс               | Option                | Form             | Con                   | End 1     | End 2        | (feet)    | 2101110101       | Light    | 24 V DC           | 120 V AC  | ő                |
|                    |                       | _                | _                     | -         | -            | -         | _                | 937K87   | 936K87-W          | 936K87-Z  | _                |
| Connector<br>Only  | or A                  | 1/2" NPT conduit | _                     | _         | -            | _         | 723K77           | 724K77-W | 724K77-Z          | -         |                  |
|                    | Only                  | В                | _                     | _         | _            | _         | _                | 372K77   | 328K77-W          | 328K77-Z  | -                |
|                    |                       | С                |                       |           |              |           |                  | 2452K77  | 2453K77-W         | 2453K77-Z |                  |
|                    |                       | А                | _                     | Connector | Flying leads | 2 (6.5)   | 6-mm             | 721K77   | 720K77-W          | 720K77-Z  | 1                |
| Solenoid           |                       |                  |                       |           |              | 2 (0.3)   | 10-mm            | 371K77   | 383K77-W          | 383K77-Z  | 1                |
|                    |                       |                  |                       |           |              | 5 (16.4)  | _                | 2243H77  | _                 | -         | 2                |
|                    | Prewired<br>Connector |                  |                       |           |              | 10 (32.8) | -                | 2244H77  | _                 | _         | 2                |
| Connect            | Connector             | В                | _                     | Connector | Flying leads | 2 (6.5)   | 10-mm            | 266K77   | 267K77-W          | 267K77-Z  | 1                |
|                    |                       | С                |                       | Cannastar | Flying leads | 2 (6.5)   | 5-mm             | _        | 2476K77-W         | 2476K77-Z | 1                |
|                    |                       |                  | _                     | COMMECTOR |              | 3 (10)    | 8-mm             | 2449K77  | 2450K77-W         | 2450K77-Z | 1                |







CAUTIONS: Do not use electrical connectors with surge suppressors, as this may increase valve response time when de-actuating the solenoids.

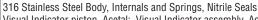
## **PRESSURE Indicators**

| Pop-Up (Visual)<br>Indicator | Model Number | Port Threads | May be installed on all valves with pressure sensing port. Provides a means to verify the release of downstream pressure to next |
|------------------------------|--------------|--------------|--|
|                              | 988A30       |              | obstruction.   |



|                  | Model Number   | Port    | Dimensions  | Weight      | Hexa       |                 |
|------------------|----------------|---------|-------------|-------------|------------|-----------------|
| Stainless Steel  | Model Nulliber | Threads | Α           | В           | lb (kg)    | 1.2 (3<br>Acros |
| Visual Indicator | 1155H30        | 1/8 NPT | 2.33 (59.3) | 1.00 (25.4) | 0.22 (0.1) |                 |

Hexagon Nut 1.2 (30.5) Across Flats Port 1.00 (25.4)



Visual Indicator piston, Acetal; Visual Indicator assembly, Acetal with acrylic lens

| Status Indicator | Model Number | The Status Indicator pressure switch actuates when the valve is in a ready-to-run condition and de-actuates when the valve is in a lockout condition or when the inlet air pressure has |  |
|------------------|--------------|---|--|
|                  | 670B94       | been removed.   |  |





<sup>\*</sup> Kits include all plumbing required for installation.

## PRESSURE SWITCHES For Verification Of Downstream Pressure Release

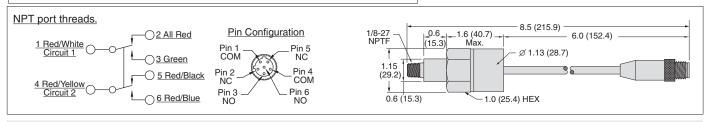
| Connection<br>Type              | Model<br>Number   | Port<br>Threads  | EN Connector Pinout Normally Open | M12 Connector Pinout   | (1)        |
|---------------------------------|---|--|-----------------------------------|--|------------|
| EN 175301-803<br>Form A         | 586A86  | 1/8 NPT  | Closed 3                          | Normally Not Used Open Pin 2 Normally  | Birli      |
| Pressure Switch M12             | 1153A30   | Milovi   | Ground                            | Olosed   | The second |
| Solid State Pressure Sensor M12 | 1335B30W  | WITUXT   | <                                 | Sensor   |            |
| EN 175301-803<br>Form A         | RC026-13  | 3/8 NPT  |                                   | PNP NO+NC Pin 3 Pin 3  |            |
|                                 |   |  | Factory preset, 5                 | psi (0.3) - falling  |            |
|                                 | Type EN 175301-803 Form A Pressure Switch M12 Solid State Pressure Sensor M12 EN 175301-803 | Type Number  EN 175301-803 Form A 586A86  Pressure Switch M12 1153A30  Solid State Pressure Sensor M12 1335B30W  EN 175301-803 Form A RC026-13 | Type   Number   Threads           | Type Number Threads  EN 175301-803 Form A 586A86 1/8 NPT  Pressure Switch M12 1153A30  Solid State Pressure Sensor M12 1335B30W  EN 175301-803 Form A RC026-13 3/8 NPT | Type       |

Provides means to verify the release of downstream pressure to next obstruction.

| Stainless Steel | Inlet Port Size | Model Number | Weight lb (kg) |  |  |
|-----------------|-----------------|--------------|----------------|--|--|
| Pressure Switch | 1/8             | 1162A30      | 0.23 (.01)     |  |  |

316 Stainless Steel Body, Nitrile Seals, DPDT (Double-Pole Double-Throw Switch Factory preset 5 psi (falling)





## Digital PRESSURE TRANSDUCER For Digital Pressure Readout

|                  |            |  |                              | Description          |                          |                            |                   |  |
|------------------|------------|--|------------------------------|----------------------|--------------------------|----------------------------|-------------------|--|
| Digital Pressure | Threads    | Model Number   | Pressure Range<br>psig (bar) | Electrical<br>Output | Electrical<br>Connection | Pressure Port<br>Size/Type | Weight<br>lb (Kg) |  |
| Transducer       | NPT        | 760B94   | 0 (0) to                     | (1) PNP with         | MO 4 Din                 | 1/8 NPT                    | 0.099             |  |
|                  | G          | D760B94  | 145 (10)                     | (1) 4-20ma           | M8, 4 Pin                | male                       | (0.045)           |  |
|                  | Analog 4-2 | Analog 4-20mA Output, and Transistor Switching Output. |                              |                      |                          |                            |                   |  |

## Sensor Pinout with Analog Output



## Wire Colors 1 - Brown - 24 VDC

2 - White - 4 to 20mA

3 - Blue - 0 VDC

4 - Black PNP Open Collector Output 1



## **Pressure GAUGES**

|   | Tune (Material                   | Port     | Model             | Number      | Pressure            | Case                 |  |
|---|----------------------------------|----------|-------------------|-------------|---------------------|----------------------|--|
|   | Type/Material                    | Size     | NPT Threads       | G Threads   | Range<br>psig (bar) | Diameter inches (mm) |  |
|   |                                  | 1/8      | 5400A1002         | D5400A1002  | 0-160 (0-11)        | 1.7 (43)             |  |
| Pressure Gauges<br>(Center Back Mounting) | Standard<br>Aluminum             | 1/4      | 5400A2010         | D5400A2010  | 0-60 (0-4)          | 2.0 (51)             |  |
|   |                                  | 1/4      | 5400A2011         | D5400A2011  | 0-200 (0-14)        | 2.0 (51)             |  |
|   |                                  | 1/4      | 5400A2012         | D5400A2012  | 0-300 (0-20)        | 2.0 (51)             |  |
|   | Liquid Filled<br>Stainless Steel | 1/4      | 5400A2014         | D5400A2014  | 0-160 (0-11)        | 2.5 (64)             |  |
|   |                                  | 1/4      | 5400A2015*        | D5400A2015* | 0-160 (0-11)        | 2.0 (51)             |  |
|   | * Green shade be                 | tween 40 | D-70 psi (2.7-4.8 | B bar).     |                     |                      |  |





| Multiple Lock-out | Mode |
|-------------------|------|
| Device            | 35   |

Model Number 356A30

For use with any ROSS model valve with L-0- $X^{\otimes}$  capability. Allows use of multiple lockout devices on a single energy isolation device.



## INDICATOR Light Kits for valves with Solenoid Controlled Pacer Pilot

| Indicator Light Kits        |  |  |  |  |
|-----------------------------|--|--|--|--|
| for 27 & 21 Series and      |  |  |  |  |
| SV27 & SV27 PO Check Valves |  |  |  |  |

 Kit Number

 24 volts DC
 110-120 volts AC 50-60 Hz
 220 volts 50-60 Hz

 862K87-W
 862K87-Z
 862K87-Y





To visually verify valve operation indicator lights are available in kit form. The indicator light extends through the solenoid or pilot cover and is illuminated when the solenoid is energized. Such lights are standard on double solenoid valves. Indicator light kit is available for single solenoid models.

|                        | Flush Button |            |  |  |  |
|------------------------|--------------|------------|--|--|--|
| <b>Manual Override</b> | Locking Type | Kit Number |  |  |  |
| Kits                   | Non-Locking  | 790K87     |  |  |  |
|                        | Locking      | 792K87     |  |  |  |



| Extended Button |            |  |  |  |  |  |
|-----------------|------------|--|--|--|--|--|
| Locking Type    | Kit Number |  |  |  |  |  |
| Non-Locking     | 791K87     |  |  |  |  |  |
| Locking         | _          |  |  |  |  |  |



| Extended Button with Palm |            |  |  |  |  |  |
|---------------------------|------------|--|--|--|--|--|
| Locking Type              | Kit Number |  |  |  |  |  |
| Non-Locking               | 984H87     |  |  |  |  |  |
| Locking                   | _          |  |  |  |  |  |



Flush flexible manual overrides are standard on single solenoid models. Double solenoid models have flush metal-button overrides. Both types are non-locking. Each of the buttons in the override kits below is made of metal and is spring-returned. The locking type button, however, can be kept in the actuated position by turning the slot in the top of the button with a screwdriver.



## **Electrical Connectors**

## **CONNECTORS & CORD Sets**

|          |                     |                                   |                       | С            | Cord         |                         |                  | Model    | Quantity             |       |   |
|----------|---------------------|-----------------------------------|-----------------------|--------------|--------------|-------------------------|------------------|----------|----------------------|-------|---|
|          | Connector<br>Option | Connector<br>Form                 | Fitting<br>Connection | Type/Te      | rmination    | Length<br>meters (feet) | Cord<br>Diameter | Without  | Lighted<br>Connector | d Qua |   |
|          |                     |                                   |                       | End 1        | End 2        |                         |                  | Light    | 24 Volts DC          | Cord  |   |
|          | Connector           | EN<br>175301-803                  | _                     | _            | _            | _                       | _                | 937K87   | 936K87-W             | -     |   |
|          | Only                | Form A                            | 1/2" NPT conduit      | _            | _            | _                       | 1                | 723K77   | 724K77-W             | -     |   |
| Solenoid |                     |                                   |                       |              |              | 0 (6 5)                 | 6-mm             | 721K77   | 720K77-W             | 1     |   |
| Prewired | EN<br>175301-803    | 03 –                              | Connector             | Flying leads | 2 (6.5)      | 10-mm                   | 371K77           | 383K77-W | 1                    |       |   |
|          | Connector           | Form A                            | - 00111               | Commedia     | Commedial    | 5 (16.                  | 5 (16.4)         | 1        | 2243H77              | -     | 2 |
|          |                     |                                   |                       |              |              |                         | 10 (32.8)        | -        | 2244H77              | -     | 2 |
|          |                     |                                   |                       | Female       | Flying leads | 5 (16.4)                | -                | 2644B77  | -                    | 2     |   |
| Concor   | Prewired            | M12                               | _                     | Female       | Male         | 5 (16.4)                | -                | 2645B77  | -                    | 2     |   |
| Sensor   | Connector           | Connector 5-pin, straight A-coded |                       | Female       | Flying leads | 10 (32.8)               | _                | 2370B77  | _                    | 2     |   |
|          |                     |                                   |                       | Female       | Male         | 10 (32.8)               | ı                | 2371B77  | _                    | 2     |   |



CAUTIONS: Do not use electrical connectors with surge suppressors, as this may increase valve response time when de-actuating the solenoids.



## Mounting Accessories Brackets & Bracket Kits

## **Mounting Screws for BANTAM Models**

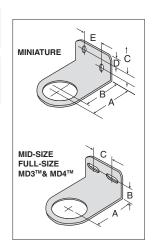
| Usage Models | Kit Number |
|--------------|------------|
| BANTAM       | 859K77     |

BANTAM models mounts with long screws that extend through end plates.

## Mounting Brackets for Regulators and Integrated Filter/Regulators

Regulators and integrated filter/regulators can be mounted to a surface with a bracket that attaches to the regulator. Brackets and mounting panel nuts can be ordered separately or in a kit which includes both bracket and mounting panel nut.

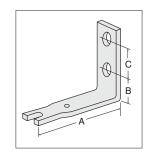
| Usage Model Number |           |         | Dimensions inches (mm) |            |            |           |          |           |                                 |
|--------------------|-----------|---------|------------------------|------------|------------|-----------|----------|-----------|---------------------------------|
| Models             | Kit       | Bracket | Panel Nut              | Α          | В          | С         | D        | E         | Panel Mounting<br>Hole Diameter |
| MINIATURE          | 873K77    | 872K77  | 874K77                 | 1.375 (35) | 1.125 (29) | 0.31 (8)  | 0.31 (8) | 0.69 (17) | 1.19 (30)                       |
| MID-SIZE           | 876K77    | 875K77  | 877K77                 | 2.38 (60)  | 1.00 (25)  | 1.50 (38) | -        | -         | 1.56 (40)                       |
| MD3™               | R-A127-11 | _       | R-127-11               |            |            |           |          |           |                                 |
| FULL-SIZE,<br>MD4™ | 879K77    | 878K77  | 880K77                 | 2.38 (60)  | 1.00 (25)  | 1.50 (38) | _        | _         | 2.06 (52)                       |



## Modular Mounting Brackets for Filters, Regulators, Lubricators, FRL's, or Clean Air Packages

Two L-shaped metal brackets as shown at the right can be used for wall mounting of modular FRLs or Clean Air Packages. A single bracket can be used to mount individual filters or lubricators. Kits include two brackets and four screws for attaching the brackets to the modules.

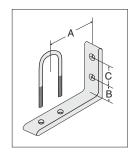
| Usage Models Kit Number |              | Dimensions inches (mm) |           |           |           |
|-------------------------|--------------|------------------------|-----------|-----------|-----------|
| Osage Models            | Kit Nullibei | Α                      | В         | С         | D         |
| MID-SIZE & FULL-SIZE    | 915K77       | 3.0 (76)               | 0.88 (22) | 1.00 (25) | 1.20 (31) |



## **FRLs In-line Mounting Pipe Brackets**

Two pipe brackets can be used for wall mounting of FRLs assemblies that use pipe nipples to join the components. The bracket kits listed below include two sets of brackets.

| Nipple Size | Nipple Size Kit Number   |            | Dimensions inches (mm) |           |  |
|-------------|--------------------------|------------|------------------------|-----------|--|
| mppio dizo  | Nipple Size   Kit Number | Α          | В                      | С         |  |
| 1/4         | 887K77                   |            |                        |           |  |
| 3/8         | 888K77                   | 2.72 (28)  | 0.50 (13)              | 1.00 (25) |  |
| 1/2         | 889K77                   |            |                        |           |  |
| 3/4         | 890K77                   | 0.00 (0.4) | 4.40 (00)              | 4.05 (00) |  |
| 1           | 891K77                   | 3.69 (94)  | 1.13 (29)              | 1.25 (32) |  |



## **Bracket Assembly Kit for HIGH-RELIEF Pilot Operated Regulator**

High-Relief Pilot Operated Regulator with 1/4- thru 11/4 inch ports can be mounted to a vertical surface using a bracket assembly kit.

| Kit Number | R-A37-381 |
|------------|-----------|
|------------|-----------|





w

## **MID-SIZE, FULL-SIZE & BANTAM Series**

## **MID-SIZE and FULL-SIZE Units**

The modular designs of the MID-SIZE and FULL-SIZE series offer maximum flexibility in customizing FRLs assemblies. As shown at the right, connector kits are required to interconnect units. Various port kits (shown below) can be used to connect the assemblies to the inlet and outlet piping. Note that all FRLs components have threaded ports so that conventional pipe fittings may be used where desired.

## **Female Port Block**

Used to connect to piping at inlet or outlet.

| Port Size | Model Number |           |  |
|-----------|--------------|-----------|--|
| Port Size | NPTF Threads | G Threads |  |
| 1/4       | 897K77       | D897K77   |  |
| 3/8       | 898K77       | D898K77   |  |
| 1/2       | 899K77       | D899K77   |  |
| 3/4       | 900K77       | D900K77   |  |



#### **Male Port Block**

Used to connect modular to non-modular units.

| Port Size | Model Number |           |  |
|-----------|--------------|-----------|--|
| Port Size | NPTF Threads | G Threads |  |
| 1/4       | 893K77       | D893K77   |  |
| 3/8       | 894K77       | D894K77   |  |
| 1/2       | 895K77       | D895K77   |  |
| 3/4       | 896K77       | D896K77   |  |



## **Connector Kit**

Used to connect units to one another as well as to any of the ports shown on this page.

| Kit Number | 892K77 |  |
|------------|--------|--|
|            |        |  |



## **BANTAM Units**

BANTAM modular units use end plates secured with screws to hold the pipe or tubing ports (see below), and also to serve as mounting brackets. Short screws are used to secure the end plates when a single BANTAM unit is used. If two or more units are combined, long screws extend through an end plate and thread into the next unit.

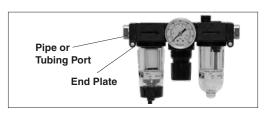
Screw kits required are as follows:

Single Unit: Two short screw kits.

Two-Unit Combination: One each short screw kit and long screw kit.

Three-Unit Combination: Two long screw kits.

| Pipe Ports                                |              |  |  |
|---|--------------|--|--|
| Kit Description                           | Model Number |  |  |
| END PLATE (1)                             | 857K77       |  |  |
| Short Screw (2)                           | 858K77       |  |  |
| Long Screw (2)                            | 859K77       |  |  |
| Small O-Ring (for inlet or mating ports)  | 860K77       |  |  |
| Large O-Ring (for outlet or mating ports) | 861K77       |  |  |



| Pipe Ports |              |  |  |
|------------|--------------|--|--|
| Port Size  | Model Number |  |  |
| 1/8 NPTF   | 862K77       |  |  |
| 1/4 NPTF   | 863K77       |  |  |
| 1/8 BSPP   | D864K77      |  |  |
| 1/4 BSPP   | D865K77      |  |  |

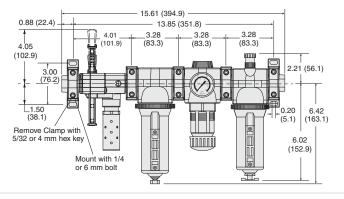
|           | Tube Ports             |  |  |
|-----------|------------------------|--|--|
| Port Size | Port Size Model Number |  |  |
| 1/4       | 866K77                 |  |  |
| 3/8       | 867K77                 |  |  |
| 4 mm      | 868K77                 |  |  |
| 6 mm      | 869K77                 |  |  |
| 8 mm      | 870K77                 |  |  |
| 10 mm     | 871K77                 |  |  |

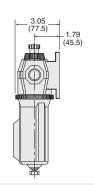


## **MD Series**

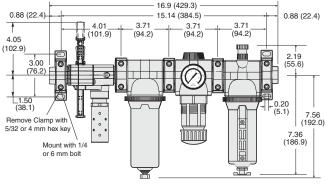
Dimensions: inches (mm)

MD3™ Series





MD4™ Series





## Mounting Brackets & Clamp for Module Connections

Two brackets are normally used to mount an FRL to a vertical surface. The mounting bracket attaches to the module connecting clamp (see above) with a single screw. Each bracket then employs two bolts (1/4" or 6mm) to connect the assembly to the mounting surface.

Specially designed clamps provide a quick and easy assembly or disassembly of MD3™ modules. Two Allen-Head bolts quickly tighten or loosen the clamp using a 5/32 or 4mm hex key. The clamp contains a plate carrying two O-rings to provide positive sealing between modules.

| Mounting Brackets & Clamp<br>for Module Connections |            |  |
|---|------------|--|
| Description Model Number                            |            |  |
| Bracket and Screw                                   | R-A118-103 |  |
| Module Connecting Clamp                             | R-A118-105 |  |
| Bracket, Screw, and Clamp R-A118-105M               |            |  |



Bracket, Screw, and Clamp





**Mounting Bracket** 

## **Male and Female End Ports**

Either male or female end ports can be attached to threaded inlet and outlet lines. This allows all modules of an FRL assembly to be removed easily and quickly without having to unthread the end modules. The end ports are attached to the modules with clamps (see at left). End ports can be included in an assembled FRL or ordered separately by the following model numbers:

| End Ports |      |              |               |        |
|-----------|------|--------------|---------------|--------|
| Tuna      | Port | Model        |               |        |
| Type      | Size | NPTF Threads | G Threads     |        |
|           | 1/4  | R-118-100-2  | R-118-100-2W  |        |
| Female    | 3/8  | R-118-100-3  | R-118-100-3W  |        |
| remale    | 1/2  | R-118-100-4  | R-118-100-4W  |        |
|           | 3/4  | R-118-100-6  | R-118-100-6W  |        |
|           | 1/4  | R-118-109-2F | R-118-109-2FW | 0.4    |
| Mala      | 3/8  | R-118-109-3F | R-118-109-3FW | A Line |
| Male      | 1/2  | R-118-109-4F | R-118-109-4FW | 17     |
|           | 3/4  | R-118-109-6F | R-118-109-6FW |        |

## **Extra Port Blocks**

An extra port block can be placed between modules to provide two auxiliary 1/4 NPTF ports. Its mounting position can be rotated to obtain the most convenient operating orientation. If only one auxiliary port is to be used, the unused port must be closed with a pipe plug. (The inlet and outlet are not threaded.)

| Port | Model Number |              |  |
|------|--------------|--------------|--|
| Size | NPTF Threads | G Threads    |  |
| 1/4  | R-118-106-2  | R-118-106-2W |  |
| 3/8  | R-118-106-3  | R-118-106-3W |  |
| 1/2  | R-118-106-4  | R-118-106-4W |  |







## **Analog Pressure Gauges**

|  |                                  | Port     | Model            | Number      | Pressure     | Case        |     |
|--|----------------------------------|----------|------------------|-------------|--------------|-------------|-----|
| Dreadure Course                        | Type/Material                    | Size     | Thread           |             | Range        | Diameter    |     |
|  |                                  |          | NPT              | G           | psig (bar)   | inches (mm) |     |
|  | Standard<br>Aluminum             | 1/8      | 5400A1002        | D5400A1002  | 0-160 (0-11) | 1.7 (43)    | /   |
| D                                      |                                  | 1/4      | 5400A2010        | D5400A2010  | 0-60 (0-4)   | 2.0 (51)    | $($ |
| Pressure Gauges (Center Back Mounting) |                                  | 1/4      | 5400A2011        | D5400A2011  | 0-200 (0-14) | 2.0 (51)    | `   |
| (Center Back Mounting)                 |                                  | 1/4      | 5400A2012        | D5400A2012  | 0-300 (0-20) | 2.0 (51)    |     |
|  | Liquid Filled<br>Stainless Steel | 1/4      | 5400A2014        | D5400A2014  | 0-160 (0-11) | 2.5 (64)    |     |
|  |                                  | 1/4      | 5400A2015*       | D5400A2015* | 0-160 (0-11) | 2.0 (51)    |     |
|  | *Green shade b                   | etween 4 | 10-70 psi (2.7-4 | .8 bar).    |              |             |     |





## **Differential Pressure Gauges**

| Small s<br>Gau                           |                 | Large Dual Face<br>Gauge | Large Dual Face Gauge<br>with Reed Switch<br>(Normally Open) | Large Dual Face Gauge<br>with Reed Switch<br>(Normally Closed) |
|--|-----------------|--------------------------|--|--|
| DIFFERENTIAL R-A60                       | F-28 R-K103-151 | R-106-35                 | R-106-35E  | R-106-35EC   |
| PRESSURE GAUGE TYPE/SERIES               |                 | A                        |  |  |
| FILTERS                                  |                 |                          |  |  |
| BANTAM –                                 | _               | _                        | _  | -  |
| MINIATURE -                              | _               | _                        | _  | _  |
| MID-SIZE –                               | _               | _                        | _  | _  |
| MD3™                                     | _               | _                        | _  | _  |
| FULL-SIZE –                              | _               | _                        | _  | _  |
| MD4™ –                                   |                 |                          |  |  |
| HIGH-CAPACITY -                          | _               | _                        | _  | _  |
| COALESCING FILTERS                       |                 |                          |  |  |
| BANTAM –                                 | _               | -                        | -  | -  |
| MINIATURE -                              | _               | -                        | -  | -  |
| MID-SIZE                                 | _               | _                        | _  | -  |
| FULL-SIZE –                              |                 |                          |  |  |
| MD3™                                     | -               | _                        | _  | -  |
| MD4™ –                                   |                 |                          |  |  |
| HIGH-CAPACITY -                          |                 |                          |  |  |
| OIL VAPOR REMOVAL<br>(ADSORBING) FILTERS |                 |                          |  |  |
| MD3™ –                                   | _               | _                        | _  | -  |
| MD4™ –                                   | _               | -                        | -  | -  |
| CLEAN AIR PACKAGES                       |                 |                          |  |  |
| MD3™                                     | -               | -                        | -  | -  |
| MD4™ –                                   |                 |                          |  |  |



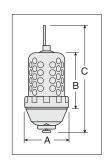
## **External Automatic Drains**

| Dina Cina | Model Number*        |            |  |  |
|-----------|----------------------|------------|--|--|
| Pipe Size | Polycarbonate Bowl** | Metal Bowl |  |  |
| 1/8       | 5057B1001            | 5058B1001  |  |  |
| 1/4*      | 5057B2001            | 5058B2001  |  |  |

\*Use 1/4 size with FULL-SIZE, HIGH-CAPACITY, MD3™ & MD4™ filters. Use kit 1076K77 to convert standard bowl to accept auto drain unit.

<sup>\*\*</sup>Available for FULL-SIZE filters only. Polycarbonate bowl includes metal bowl guard.

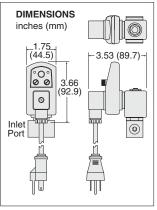
|           | Port Sizo | Dime     | Weight    |           |           |
|-----------|-----------|----------|-----------|-----------|-----------|
| Port Size | Α         | В        | С         | lb (kg)   |           |
|           | 1/8, 1/4  | 3.5 (89) | 4.2 (107) | 8.3 (211) | 2.6 (1.2) |





## **Electronically Controlled Drain**

| Pipe | Voltage                    | Model Number |               |  |  |
|------|----------------------------|--------------|---------------|--|--|
| Size | Voltage                    | NPTF Threads | G Threads     |  |  |
| 1/4  | 24 volts DC                | R-DED-24V-2  | R-DED-24V-2W  |  |  |
| 3/8  | 24 volts DC                | R-DED-24V-3  | R-DED-24V-3W  |  |  |
| 1/2  | 24 volts DC                | R-DED-24V-4  | R-DED-24V-4W  |  |  |
| 1/4  | 110-120 volts AC, 50/60 Hz | R-DED-115V-2 | R-DED-115V-2W |  |  |
| 3/8  | 110-120 volts AC, 50/60 Hz | R-DED-115V-3 | R-DED-115V-3W |  |  |
| 1/2  | 110-120 volts AC, 50/60 Hz | R-DED-115V-4 | R-DED-115V-4W |  |  |





## **STANDARD SPECIFICATIONS** (for electronically controlled drain):

| Drain Time          | Adjustable 0.5 to 10 seconds       |  |  |
|---------------------|------------------------------------|--|--|
| Drain Interval      | 0.5 to 45 minutes                  |  |  |
| Current Consumption | Maximum 4 ma                       |  |  |
| Tommoroturo         | Ambient: 35° to 130°F (2° to 54°C) |  |  |
| Temperature         | Media: 35° to 190°F (2° to 88°C)   |  |  |

| Electrical Connection | DIN 43650A, ISO 440/6952                 |
|-----------------------|--|
| Valve Type            | 2/2 direct acting, normally closed       |
| Valve Body            | Forged brass; 3/16-inch (4.8 mm) orifice |
| Maximum Pressure      | 230 psig (15.8 bar)                      |
| Maximum Pressure      | 230 psig (15.8 bar)                      |

## **Silencers**

| Port Size | Thread | Mode        | Model Number* |                | Dimension | s inches (mm) | Weight    |
|-----------|--------|-------------|---------------|----------------|-----------|---------------|-----------|
| Type      | Туре   | NPT Threads | R/Rp Threads  | C <sub>v</sub> | Width     | Length        | lb (kg)   |
| 3/8       | Male   | 5500A3003   | D5500A3003    | 4.3            | 1.3 (32)  | 3.5 (88)      | 0.2 (0.1) |
| 3/4       | Male   | 5500A5013   | D5500A5013    | 5.1            | 1.3 (32)  | 3.6 (92)      | 0.2 (0.1) |
| 3/4       | Male   | 5500A5003   | D5500A5003    | 11.5           | 2.0 (51)  | 5.3 (135)     | 0.6 (0.3) |





Flow Media: Filtered air.

Pressure Range: 0 to 290 psig (0 to 20 bar) maximum.





# Replacements Filter Elements

## **FRL's Series**

| Category           | Series   | Bowl Type       | Element Rating | Element Material         | Model Number  |
|--------------------|--|-----------------|----------------|--------------------------|---------------|
|                    | P  |                 | 5-μm           | Polyethylene             | 933K77        |
|                    | Bantam   | Standard        | 5-μm           | Sintered Bronze          | R-KA130-27E5  |
|                    | &<br>Miniature                                   | Stanuaru        | 20-μm          | Sintered Bronze          | R-KA130-27E4  |
|                    |  |                 | 40-μm          | Sintered Bronze          | R-KA130-27E3  |
|                    | MID-SIZE   | Standard        | 5-µm           | Polyethylene             | 936K77        |
|                    | AAD OTM  |                 | 5-µm           | Polyethylene             | R-A60F-03PE5  |
|                    |  | Ctondord        | 5-µm           | Sintered Bronze          | R-A60F-03E5   |
|                    | MD3™   | Standard        | 20-μm          | Sintered Bronze          | R-A60F-03E4   |
|                    |  |                 | 40-µm          | Sintered Bronze          | R-A60F-03E3   |
|                    |  |                 | 5-µm           | Polyethylene             | 939K77        |
|                    | F  |                 | 5-µm           | Sintered Bronze          | R-KA103-03E5  |
|                    | FULL-SIZE  | Standard        | 20-μm          | Sintered Bronze          | R-KA103-03E4  |
| Filters            |  |                 | 40-µm          | Sintered Bronze          | R-KA103-03E3  |
|                    |  |                 | 5-μm           | Polyethylene             | R-A115-106PE5 |
|                    |  |                 | 5-μm           | Sintered Bronze          | R-A115-106E5  |
|                    | MD4™   | Standard        | 20-μm          | Sintered Bronze          | R-A115-106E4  |
|                    |  |                 | 40-μm          | Polyethylene             | R-A115-106PE3 |
|                    |  |                 | 5-μm           | Polyethylene             | 1010K77       |
|                    | HIGH-CAPACITY                                    |                 | 5-μm           | Sintered Bronze          | R-KA109-03E5  |
|                    | Flow to 275 scfm                                 | Standard        | 20-μm          | Sintered Bronze          | R-KA109-03E4  |
|                    |  |                 | 40-μm          | Sintered Bronze          | R-KA109-03E3  |
|                    | HIGH-CAPACITY                                    |                 | 5-μm           | Sintered Bronze          | 1656K77       |
|                    | Flow to 660 scfm                                 | Standard        | 40-μm          | Sintered Bronze          | R-A114-106E3  |
|                    | HIGH-CAPACITY                                    |                 | 40-μπ<br>5-μm  | Sintered Bronze          | 942K77        |
|                    | Flow to 1000 scfm                                | Standard        | 40-μm          | Sintered Bronze          | 944K77        |
|                    | Tiow to 1000 sciiii                              |                 | 0.3-μm         | Borosilicate-glass-fiber | 945K77        |
|                    | Bantam & Miniature                               | Standard        |                |                          |               |
|                    |  | Standard        | 0.01-µm        | Borosilicate-glass-fiber | R-A-10F-16E8  |
|                    |  | Extended        | 0.3-µm         | Borosilicate-glass-fiber | R-A60F-29     |
|                    | MID-SIZE   |                 | 0.3-µm         | Borosilicate-glass-fiber | R-A60F-32     |
|                    |  | Standard        | 0.01-µm        | Borosilicate-glass-fiber | R-A60F-29E8   |
|                    |  | Extended        | 0.01-µm        | Borosilicate-glass-fiber | R-A60F-32E8   |
|                    |  | Polycarbonate   | 0.3-µm         | Borosilicate-glass-fiber | R-A60F-23     |
|                    |  | Metal           | 0.3-µm         | Borosilicate-glass-fiber | R-A60F-29     |
|                    | MD3™   | Extended Metal  | 0.3-µm         | Borosilicate-glass-fiber | R-A60F-32     |
|                    |  | Polycarbonate   | 0.01-µm        | Borosilicate-glass-fiber | R-A60F-23E8   |
|                    |  | Metal           | 0.01-µm        | Borosilicate-glass-fiber | R-A60F-29E8   |
|                    |  | Extended Metal  | 0.01-µm        | Borosilicate-glass-fiber | R-A60F-32E8   |
|                    |  | Standard        | 0.3-µm         | Borosilicate-glass-fiber | 947K77        |
|                    | FULL-SIZE  | Extended        | 0.3-µm         | Borosilicate-glass-fiber | R-A103-160L   |
|                    |  | Standard        | 0.01-µm        | Borosilicate-glass-fiber | 948K77        |
| Coalescing         |  | Extended        | 0.01-µm        | Borosilicate-glass-fiber | R-A103-160LE8 |
| Filters            |  | Standard        | 0.3-µm         | Borosilicate-glass-fiber | R-A115-117    |
|                    | MD4™   | Extended        | 0.3-µm         | Borosilicate-glass-fiber | R-A115-118    |
|                    |  | Standard        | 0.01-µm        | Borosilicate-glass-fiber | R-A115-117E8  |
|                    |  | Extended        | 0.01-µm        | Borosilicate-glass-fiber | R-A115-118E8  |
|                    | HIGH-CAPACITY                                    | Standard        | 0.3-µm         | Borosilicate-glass-fiber | 949K77        |
|                    | Flow to 220 scfm                                 | Giaridald       | 0.01-µm        | Borosilicate-glass-fiber | R-A109-106E8  |
|                    |  | Standard        | 0.3-µm         | Borosilicate-glass-fiber | R-A114-112    |
|                    | HIGH-CAPACITY                                    | Extended        | 0.3-µm         | Borosilicate-glass-fiber | R-A114-113    |
|                    | Flow to 295 & 450 scfm                           | Standard        | 0.01-µm        | Borosilicate-glass-fiber | R-A114-112E8  |
|                    |  | Extended        | 0.01-µm        | Borosilicate-glass-fiber | R-A114-113E8  |
|                    |  | Standard        | 0.3-µm         | Borosilicate-glass-fiber | 952K77        |
|                    | HIGH-CAPACITY                                    | Extended        | 0.3-µm         | Borosilicate-glass-fiber | 953K77        |
|                    | Flow to 465 scfm  HIGH-CAPACITY Flow to 840 scfm | Standard        | 0.01-µm        | Borosilicate-glass-fiber | R-A106-24E8   |
|                    |  | Extended        | 0.01-µm        | Borosilicate-glass-fiber | R-A106-24LE8  |
|                    |  | Fraka a di e el | 0.3-µm         | Borosilicate-glass-fiber | 953K77        |
|                    |  | Extended        | 0.01-µm        | Borosilicate-glass-fiber | R-A106-24E8   |
|                    | BATT CTIL  | Standard        |                | Borosilicate-glass-fiber | R-A60F-29E9   |
| Oil Vapor          | MD3™   | Extended        | _              | Borosilicate-glass-fiber | R-A60F-32E9   |
| Removal<br>Filters |  | Standard        | _              | Borosilicate-glass-fiber | R-A115-117E9  |
|                    | MD4 <sup>TM</sup>                                | Extended        | _              | Borosilicate-glass-fiber | R-A115-118E9  |
| Silencers          | Port Size 1/2                                    |                 | 20-μm          | Sintered Bronze          | 940K77        |
| Reclassifiers      | Port Size 3/4, 1                                 | Standard        | 100-μm         | Sintered Bronze          | 981K77        |
| 11001000111010     | 1 011 3126 3/4, 1                                | I               | 100-μι11       | JIIILGI GU DIUIIZE       | 3011077       |



## **Lubricants, Polycarbonate Bowl Cautions**

## **Compatible Lubricants**

Although air line lubrication is not required for most ROSS valves, other mechanisms in the system may need such lubrication. When a lubricator is used, it should be supplied only with oils which are compatible with the materials used in the valves for seals and poppets. Generally speaking, these are petroleum base oils with oxidation inhibitors, and aniline point between 180°F (82°C) and 220°F (104°C) and an ISO 32, or lighter, viscosity. Oils with phosphate type additives, such as zinc dithiophosphate, must be avoided because they can harm polyurethane valve components.

The best oils to use in pneumatic systems are those specifically compounded for air line lubricator service.

## **Cautions on the Use of Polycarbonate Bowls**

Use Only with Compressed Air. Filters and lubricators with polycarbonate bowls are specifically designed for compressed air service, and their use with any other fluid (liquid or gas) is a misapplication. The use with or injection of certain hazardous fluids in the system (e.g., alcohol or liquefied petroleum gas) could be harmful to the polycarbonate bowl or result in a combustible condition or hazardous leakage. Before using with a fluid other than air, or for nonindustrial applications, or for life support systems, consult ROSS.

Use Metal Bowl Guard When Supplied. A metal bowl guard is supplied with all but the smallest bowls, and must always be used to minimize danger from fragmentation in the event of failure of a polycarbonate bowl.

Avoid Harmful Substances. Some compressor oils, chemical cleaners, solvents, paints, and fumes will attack polycarbonate bowls and can cause bowl failure. Do not use with or near these materials. When a bowl becomes dirty, replace the bowl or wipe it with a clean dry cloth. Immediately replace any polycarbonate bowl which is crazed, cracked, or deteriorated.

## Substances HARMFUL to Polycarbonate Bowls

Acetaldehyde Acetic acid Acetone Acrylonitrile Ammonia

Ammonium fluoride Ammonium hydroxide Ammonium sulfide

Anaerobic adhesives & sealants

Antifreeze Benzene Benzoic acid Benzvl alcohol Brake fluids Bromobenzene Butyric acid Carbolic acid

Carbon disulfide Carbon tetrachloride

Caustic potash solution Caustic soda solution Chlorobenzene Chloroform

Cresol Cyclohexanol Cyclohexanone Cyclohexene

Dimethyl formamide

Dioxane Ethane tetrachloride

Ethyl acetate Ethyl ether Ethylamine

Ethylene chlorohydrin

Ethylene dichloride Ethylene glycol

Formic acid

Freon (refrigerant & propellant) Gasoline (high aromatic)

Hydrazine Hydrochloric acid Lacquer thinner Methyl alcohol Methylene chloride Methylene salicylate Milk of lime (CaOH) Nitric acid Nitrobenzene

Nitrocellulose lacquer

Phenol

Phosphorous hydroxyl chloride

Phosphorous trichloride

Propionic acid

Pyridine Sodium hydroxide

Sodium sulfide Styrene Sulfuric acid Sulfural chloride Tetrahydronaphthalene

Thiophene Toluene **Turpentine Xvlene** 

Perchlorethylene

## Trade Names of Substances HARMFUL to Polycarbonate Bowls

- Atlas Perma-Guard Buna N Cellulube #150 & #220 Crylex #5 cement Eastman 910 Garlock 98403 (polyurethane)
- Haskel 568-023 Hilgard Company's hil phene Houghton & Co. oil 1120, 1130, 1055 Houtosafe 1000 Kano Kroil
- Keystone penetrating oil #2 Loctite 271, 290, 601 Loctite Teflon sealant Marvel Mystery Oil Minn. Rubber 366Y
- National Compound N11 Nylock VC-3 Parco 1306 Neoprene Permabond 910 Petron PD287 Prestone Pydraul AC
- Sears Regular Motor Oil Sinclair oil "Lily White" Stauffer Chemical FYRQUEL 150 Stillman SR 269-75 (polyurethane)
- Stillman SR 513-70 (neoprene)
   Tannergas
   Telar
   Tenneco anderol 495 & 500 oils
   Titon
   Vibra-tite
   Zerex





Online Version

## **CAUTIONS, WARNINGS And STANDARD WARRANTY**

ROSS OPERATING VALVE, ROSS CONTROLS®, ROSS DECCO®, and AUTOMATIC VALVE INDUSTRIAL, collectively the "ROSS Group".

#### PRE-INSTALLATION or SERVICE

- 1. Before servicing a valve or other pneumatic component, be sure all sources of energy are turned off, the entire pneumatic system is shut down and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).
- 2. All ROSS Group Products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any product can be tampered with and/or need servicing after installation, persons responsible for the safety of others or the care of equipment must check ROSS Group Products on a regular basis and perform all necessary maintenance to ensure safe operating conditions.
- 3. All applicable instructions should be read and complied with before using any fluid power system to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS Group location.
- 4. Each ROSS Group Product should be used within its specification limits. In addition, use only ROSS Group components to repair ROSS Group Products.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

#### **FILTRATION and LUBRICATION**

- 1. Dirt, scale, moisture, etc., are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. The ROSS Group recommends a filter with a 5-micron rating for normal applications.
- 2. All standard ROSS Group filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition and hazardous leakage. Immediately replace crazed, cracked, or deteriorated bowls.
- Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum base oils with oxidation inhibitors, an aniline

point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks personal injury, and/or damage to property.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

#### **AVOID INTAKE/EXHAUST RESTRICTION**

- 1. Do not restrict air flow in the supply line. To do so could reduce the pressure of the supply air below minimum requirements for the valve and thereby causing erratic action.
- 2. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

## SAFETY APPLICATIONS

- 1. Mechanical Power Presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.
- 2. Safety exhaust (dump) valves without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All safety exhaust valve installations should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism
- 3. Per specifications and regulations, the ROSS L-O-X® and L-O-X® with EEZ-ON®, N06 and N16 Series operation products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

WARNINGS: Failure to follow these instructions can result in personal injury and/or property damage.

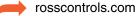
### STANDARD WARRANTY

All products sold by the ROSS Group are warranted for a one-year period [with the exception of Filters, Regulators and Lubricators ("FRLs") which are warranted for a period of seven (7) years] from the date of purchase. All products are, during their respective warranty periods,

warranted to be free of defects in material and workmanship. The ROSS Group's obligation under this warranty is limited to repair, replacement or refund of the purchase price paid for products which the ROSS Group has determined, in its sole discretion, are defective. All warranties become void if a product has been subject to misuse, misapplication, improper maintenance, modification or tampering. Products for which warranty protection is sought must be returned to the ROSS Group freight prepaid.

THE WARRANTY EXPRESSED ABOVE IS IN LIEU OF AND EXCLUSIVE OF ALL OTHER WARRANTIES AND THE ROSS GROUP EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES EITHER EXPRESSED OR IMPLIED WITH RESPECT TO MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THE ROSS GROUP MAKES NO WARRANTY WITH RESPECT TO ITS PRODUCTS MEETING THE PROVISIONS OF ANY GOVERNMENTAL OCCUPATIONAL SAFETY AND/OR HEALTH LAWS OR REGULATIONS. IN NO EVENT IS THE ROSS GROUP LIABLE TO PURCHASER, USER, THEIR EMPLOYEES OR OTHERS FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES WHICH MAY RESULT FROM A BREACH OF THE WARRANTY DESCRIBED ABOVE OR THE USE OR MISUSE OF THE PRODUCTS. NO STATEMENT OF ANY REPRESENTATIVE OR EMPLOYEE OF THE ROSS GROUP MAY EXTEND THE LIABILITY OF THE ROSS GROUP AS SET FORTH HEREIN.







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## Full-Service Global Locations

There are ROSS Distributors Throughout the World

To meet your requirements across the globe, ROSS distributors are located throughout the world. Through ROSS or its distributors, guidance is available for the selection of ROSS products, both for those using fluid power components for the first time and those designing complex systems.

Other literature is available for engineering, maintenance, and service requirements.

If you need products or specifications not shown in this catalog, please visit ROSS' website, contact ROSS or your ROSS distributor. The ROSS Support Team will be happy to assist you in selecting the best product for your application.

For a current list of countries and local distributors, visit ROSS' at www.rosscontrols.com.